Silicone

UNITRADE

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Product Information

- Premium matt designed for sportswear and designer clothing.
- Non-toxic and resistant to high temperature.

Application to

- Cotton, polyester, and poly-cotton blends

Technical Data

Material Composition	Silicone	**Carrier**	Non-adhesive
Thickness (㎛)	150 ㎛ / 350 ㎛ / 600 ㎛	**Roll Size**	51 cm × 25 m
Wash Fastness	50 washes	**Washing Temperature**	Up to 45°C

Application Instructions

Suggested Cutting Settings			
Cutting Machine	Blade	Pressure	Speed
Graphtec CE6000-60	45°, 60°	22-23	25cm/sec

- A test cut is highly recommended to prevent errors and ensure clean results.
- Recommended blade for 600 microns: 60° for optimal edge quality.

Transfer Settings			
Time	Temperature	Pressure	Peel
7-10sec	150-160°C	Medium	Cool

Storage & Care Instructions

- Wait 24 hours after application before the first wash.
- Machine wash cold using a mild detergent.
- Wash inside out.
- Do not use bleach or strong chemical agents.
- Do not dry clean.
- Iron on the reverse side only.
- Store at 18°C to 26°C. Shelf life: up to 2 years under proper storage conditions.
- Keep away from direct sunlight and dust.

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