3D Puff

UNITRADE

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Product Information

- Specific thickness and unique texture as a special touch.

Application to

- Cotton, polyester, and poly-cotton blends

Technical Data

Material Composition	PU	**Carrier**	Adhesive
Thickness (㎛)	150 ㎛	**Roll Size**	51 cm × 25 m
Wash Fastness	30 washes	**Washing Temperature**	Cold wash

Application Instructions

Suggested Cutting Settings			
Cutting Machine	Blade	Pressure	Speed
Graphtec CE6000-60	45°	22-24	30cm/sec

- A test cut is highly recommended to prevent errors and ensure clean results.

Transfer Settings				
	Time	Temperature	Pressure	Peel
1st	10sec	110°C	High	Hot
2nd	10sec	145°C	High	Hot

- After the first press, remove PET and use paper foil for the second press.

Storage & Care Instructions

- Wait 24 hours after application before the first wash.
- Machine wash cold using a mild detergent.
- Wash inside out.
- Do not use bleach or strong chemical agents.
- Do not dry clean.
- Iron on the reverse side only.
- Store at 18°C to 26°C. Shelf life: up to 2 years under proper storage conditions.
- Keep away from direct sunlight and dust.

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